

SERIES

TETRA 56

HOW TO ORDER A BRUSHLESS SERVOMOTOR SERIES TETRA 56

TETRA	56	SR	0.50	E	L	01	001	A	00.02
SERIES	TYPE	WAVEFORM	NOMINAL STALL TORQUE	TRANSDUCER TYPE	MOMENT OF INERTIA	WINDING CODE	TRANSDUCER MODEL	CONNECTION POSITION	MODEL LIST
TETRA	56	SR = sinewave TR = squarewave	0.50 0.9 1.35	E = Encoder R = Resolver H = Hall Sensor	L = Low	See Data Sheet	001 = Encoder Ø35 4p 2000 ppr 002 = Encoder Ø35 4p 1000 ppr 401 = Resolver 2p size 15 008 = Hall Sensor 4p	A = Std. B = On req. C = On req. D = On req.	00 = No prearranged 01 = External Encoder prearranged 02 = With brake 04 = Double connector 05 = Double cable gland on terminal box 08 = Connector + cable gland on terminal box

N.B. Servomotors are not including connector flying panels which have to be ordered separately indicating FC.

DATA SHEET N°6B1002000002

BRUSHLESS SERVOMOTORS



SERIES

TETRA 56SR 0.5

TORQUE

0.5 Nm

SINEWAVE FORM		SYMBOLS	UNITS	TYPE OF WINDING											
				01	02	03	04	08	12	14	15				
MOTOR rpm	Vn drive 3phase 45 V ac		[rpm]	6000	5000	4000	3000	2000	1400						
	Vn drive 3phase 95 V ac		[rpm]				6300	4200	3000	2000	1300				
	Vn drive 3phase 145 V ac		[rpm]						4500	3000	2000				
	Vn drive 3phase 220 V ac		[rpm]							4600	3000				
	Vn drive 3phase 380 V ac		[rpm]								5200				
WINDING DATA															
Poles number		P		4											
Continuos stall torque		Cn0	[Nm]	0.5											
Voltage constant $\pm 5\%$		Ke	[Vrms/Krpm]	5.7	6.8	8.5	11.3	17.0	24.0	36.0	55.0				
Torque constant $\pm 5\%$		Kt	[Nm/Arms]	0.09	0.11	0.14	0.19	0.28	0.40	0.60	0.91				
Stall current		In0	[Arms]	5.33	4.44	3.56	2.67	1.78	1.26	0.84	0.55				
Peak torque		Cmax	[Nm]	1.5											
Peak current		I cmax	[Arms]	16.0	13.3	10.7	8.0	5.3	3.8	2.5	1.6				
Max current		I max	[Arms]	18.7	15.6	12.4	9.3	6.2	4.4	2.9	1.9				
Phase/phase resistance $\pm 10\%$ at 25°C		Rff	[Ohm]	0.72	1.04	1.66	2.82	6.51	11.61	28.08	67.83				
Phase / phase inductance		Lff	[mH]	2.46	3.35	5.30	9.52	21.18	45.78	103.00	233.00				
Electrical time constant		Te	[ms]	3.44	3.22	3.19	3.38	3.25	3.94	3.67	3.43				
Thermal time constant		Tt	[min]	35											
Operating temperature		Tr	[°C]	0 + 40											
Protection degree		IP		65 (*)											
Insulation class				F											
MECHANICAL DATA															
Moment of inertia		Jm	[Kg cm ²]	0.16											
Max theorethical acceleration		α_{max}	[rad/s ²]	93750											
Mechanical time constant		Tm	[ms]	1.3	1.3	1.3	1.3	1.3	1.2	1.3	1.3				
Cogging torque		Tcog	[Nm]	0.015											
Damping constant at 1000 rpm		Td	[Nm]	0.012											
Max radial load (at 3000 rpm)		Fr	[N]	240 (applied on the shaft's middle)											
Max axial load		Fa	[N]	76 (applied on the shaft's middle)											
Weight		M	[Kg]	1.5											
THERMAL P.															
Type of thermal cut - off				N C : normally closed											
Rated voltage		Vn	[V ac]	250											
Rated current		In	[A]	2.5											
Operative temperature		Tn	[°C]	140 °C \pm 5%											
Resetting temperature		Tr	[°C]	100 °C \pm 15°C											
Operative time			[ms]	1											
Insulation class				F											
BRAKE															
Type				STD 2											
Static torque		Co	[Nm]	2											
Rated voltage		Vn	[V]	24 Vcc + 6% -10% Stabilized											
Rated current		In	[A]	0.46											
Input power		Ph	[W]	11											
Release time		Tr	[ms]	2											
Locking time		Tl	[ms]	25											

(*) with oil seal mounted on the flange

DATA SHEET N° 1B1102010003

BRUSHLESS SERVOMOTORS



SERIES

TETRA 56SR0.9

TORQUE

0.9 Nm

SINEWAVE FORM		SYMBOLS	UNITS	TYPE OF WINDING											
				01	02	03	04	08	12	14	15				
MOTOR rpm	Vn drive 3phase 45 V ac		[rpm]	6000	5000	4000	3000	2000	1400						
	Vn drive 3phase 95 V ac		[rpm]				6300	4200	3000	2000	1300				
	Vn drive 3phase 145 V ac		[rpm]						4500	3000	2000				
	Vn drive 3phase 220 V ac		[rpm]							4600	3000				
	Vn drive 3phase 380 V ac		[rpm]								5200				
WINDING DATA															
SERVOMOTOR	Poles number	P		4											
	Continuos stall torque	Cn0	[Nm]	0.90											
	Voltage constant $\pm 5\%$	Ke	[Vrms/Krpm]	5.7	6.8	8.5	11.3	17.0	24.0	36.0	55.0				
	Torque constant $\pm 5\%$	Kt	[Nm/Arms]	0.09	0.11	0.14	0.19	0.28	0.40	0.60	0.91				
	Stall current	In0	[Arms]	9.60	8.00	6.40	4.80	3.20	2.27	1.51	0.99				
	Peak torque	Cmax	[Nm]	2.7											
	Peak current	I cmax	[Arms]	28.8	24.0	19.2	14.4	9.6	6.8	4.5	3.0				
	Max current	I max	[Arms]	33.6	28.0	22.4	16.8	11.2	7.9	5.3	3.5				
	Phase/phase resistance $\pm 10\%$ at 25°C	Rff	[Ohm]	0.33	0.49	0.78	1.32	3.11	5.45	12.78	31.60				
	Phase / phase inductance	Lff	[mH]	0.87	1.20	1.88	3.47	7.50	13.33	30.00	70.00				
	Electrical time constant	Te	[ms]	2.64	2.45	2.42	2.62	2.42	2.45	2.35	2.22				
	Thermal time constant	Tt	[min]	40											
	Operating temperature	Tr	[°C]	0 + 40											
	Protection degree	IP		65 (*)											
	Insulation class			F											
	MECHANICAL DATA														
	THERMAL P.	Moment of inertia	Jm	[Kg cm ²]	0.23										
Max theoretical acceleration		α_{max}	[rad/s ²]	117391											
Mechanical time constant		Tm	[ms]	0.9	0.9	0.9	0.9	0.9	0.8	0.8	0.9				
Cogging torque		Tcog	[Nm]	0.027											
Damping constant at 1000 rpm		Td	[Nm]	0.024											
Max radial load (at 3000 rpm)		Fr	[N]	240 (applicato sulla mezzeria dell'albero)											
Max axial load		Fa	[N]	76 (applicato sulla mezzeria dell'albero)											
Weight		M	[Kg]	1.8											
Type of thermal cut - off				N C : normalmente chiuso											
Rated voltage	Vn	[V ac]	250												
Rated current	In	[A]	2.5												
Operative temperature	Tn	[°C]	140 °C \pm 5%												
Resetting temperature	Tr	[°C]	100 °C \pm 15°C												
Operative time		[ms]	1												
Insulation class			F												
BRAKE	Type			STD 2											
	Static torque	Co	[Nm]	2											
	Rated voltage	Vn	[V]	24 Vcc + 6% -10% Stabilizzato											
	Rated current	In	[A]	0.46											
	Input power	Pn	[W]	11											
	Release time	Tr	[ms]	2											
Locking time	Tl	[ms]	25												

(*) with oil seal mounted on the flange

DATA SHEET N° 1B1102020003

BRUSHLESS SERVOMOTORS



SERIES

TETRA 56SR1.35

TORQUE

1.35 Nm

SINEWAVE FORM		SYMBOLS	UNITS	TYPE OF WINDING											
				01	02	03	04	08	12	14	15				
MOTOR rpm	Vn drive 3phase 45 V ac		[rpm]	6000	5000	4000	3000	2000	1400						
	Vn drive 3phase 95 V ac		[rpm]				6300	4200	3000	2000	1300				
	Vn drive 3phase 145 V ac		[rpm]						4500	3000	2000				
	Vn drive 3phase 220 V ac		[rpm]							4600	3000				
	Vn drive 3phase 380 V ac		[rpm]								5200				
WINDING DATA															
Poles number		P		4											
Continuos stall torque		Cn0	[Nm]	1.35											
Voltage constant $\pm 5\%$		Ke	[Vrms/Krpm]	5.7	6.8	8.5	11.3	17.0	24.0	36.0	55.0				
Torque constant $\pm 5\%$		Kt	[Nm/Arms]	0.09	0.11	0.14	0.19	0.28	0.40	0.60	0.91				
Stall current		In0	[Arms]	14.40	12.00	9.60	7.20	4.80	3.40	2.27	1.48				
Peak torque		Cmax	[Nm]	4.05											
Peak current		I cmax	[Arms]	43.2	36.0	28.8	21.6	14.4	10.2	6.8	4.5				
Max current		I max	[Arms]	50.4	42.0	33.6	25.2	16.8	11.9	7.9	5.2				
Phase/phase resistance $\pm 10\%$ at 25°C		Rff	[Ohm]	0.20	0.27	0.45	0.72	1.69	2.94	7.15	17.07				
Phase / phase inductance		Lff	[mH]	0.43	0.58	0.86	1.57	3.44	6.22	14.00	25.00				
Electrical time constant		Te	[ms]	2.18	2.18	1.92	2.19	2.04	2.11	1.96	1.46				
Thermal time constant		Tt	[min]	45											
Operating temperature		Tr	[°C]	0 + 40											
Protection degree		IP		65 (*)											
Insulation class				F											
MECHANICAL DATA															
Moment of inertia		Jm	[Kg cm ²]	0.37											
Max theoretical acceleration		α max	[rad/s ²]	109459											
Mechanical time constant		Tm	[ms]	0.8	0.8	0.8	0.8	0.8	0.7	0.7	0.8				
Cogging torque		Tcog	[Nm]	0.0405											
Damping constant at 1000 rpm		Td	[Nm]	0.036											
Max radial load (at 3000 rpm)		Fr	[N]	240 (applied on the shaft's middle)											
Max axial load		Fa	[N]	76 (applied on the shaft's middle)											
Weight		M	[Kg]	2.2											
THERMAL P.															
Type of thermal cut - off				N C : normally closed											
Rated voltage		Vn	[V ac]	250											
Rated current		In	[A]	2.5											
Operative temperature		Tn	[°C]	140 °C \pm 5%											
Resetting temperature		Tr	[°C]	100 °C \pm 15°C											
Operative time			[ms]	1											
Insulation class				F											
BRAKE															
Type				STD 2											
Static torque		Co	[Nm]	2											
Rated voltage		Vn	[V]	24 Vcc + 6% -10% Stabilized											
Rated current		In	[A]	0.46											
Input power		Ph	[W]	11											
Release time		Tr	[ms]	2											
Locking time		TI	[ms]	25											

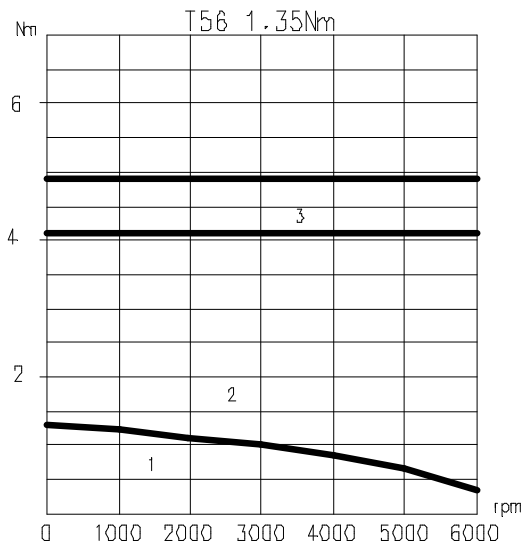
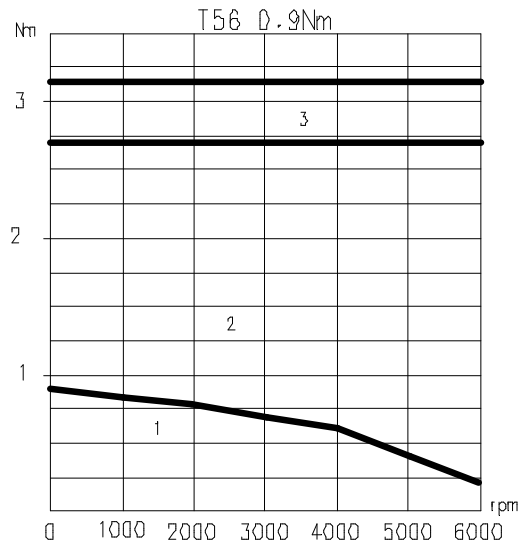
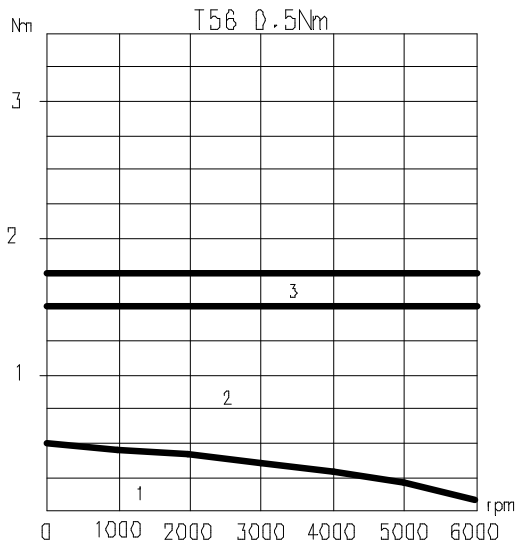
(*) with oil seal mounted on the flange

DATA SHEET N° 1B1102030003

SERIES

TETRA 56

PERFORMANCE CURVES



1 CONTINUOUS DUTY AREA

2 INTERMITTENT DUTY AREA

3 DEMAGNETIZATION LIMIT

DATA SHEET N° 4B1002000000

SERIES

TETRA 56

TRANSDUCER SERIES

E TYPE : ENCODER

RATED VOLTAGE	Vn	[V]	5 ± 5%
RATED CURRENT	In	[mA]	200
FREQUENCY	F	[KHz]	200
WORKING TEMPERATURE	Tn	[°C]	-20 ÷ +100°
ELECTRONIC TYPE			LINE DRIVER AM 26 LS31
ROTATION			BIDIRECTIONAL
ZERO IMPULSE			STANDARD
N° OF PULSES REVOLUTION			1000 - 2000
N° OF COMMUTATION SIGNALS			3 DIFFERENTIAL

R TYPE : RESOLVER

RATED VOLTAGE	Vn	[V rms]	7 ± 5%
RATED CURRENT	In	[mA]	18
PHASE SHIFT			0°
ELECTRIC ERROR			± 10'
MIN. SIN. AMPLITUDE		[mVrms]	20
FREQUENCY	F	[KHz]	10
POLES NUMBER			2
TRASFORMER RATIO			0.5 ± 5%
INPUT INPEDANCE	Zro	[Ohm]	70 + j 100
OUTPUT IMPEDANCE	Zss	[Ohm]	175 + j 257
WORKING TEMPERATURE	Tn	[°C]	-55 ÷ +155°

H TYPE : HALL SENSORS

RATED VOLTAGE	Vn	[V]	5 ÷ 24
RATED CURRENT	In	[mA]	100
WORKING TEMPERATURE	Tn	[°C]	-20° ÷ +100°
N° OF COMMUTATION SIGNALS			3 DIFFERENTIAL

TRANSDUCERS

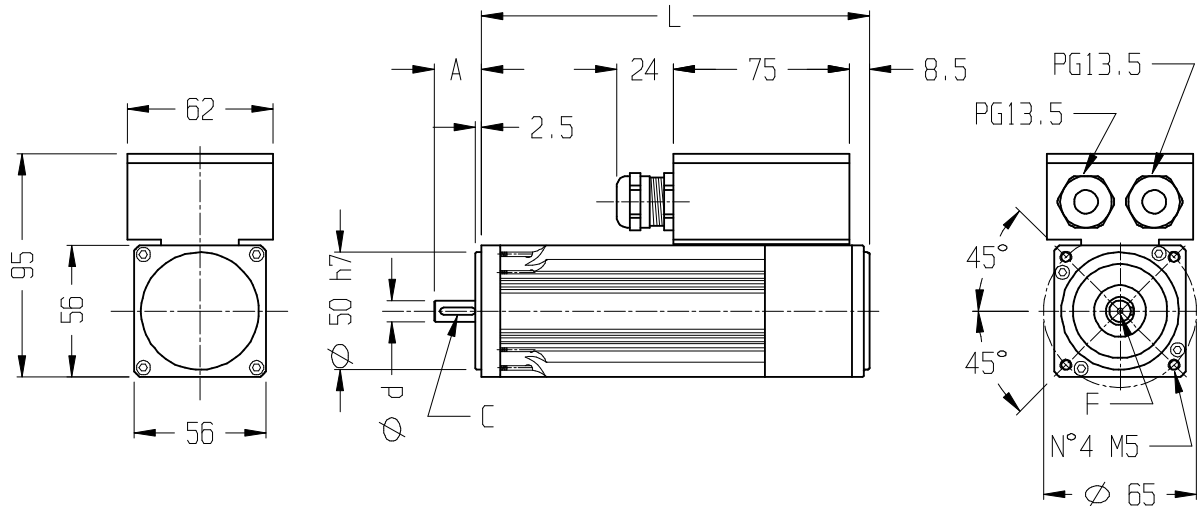
DATA SHEET N° 2B1002000000

SERIES

TETRA 56

DIMENSIONS (mm)

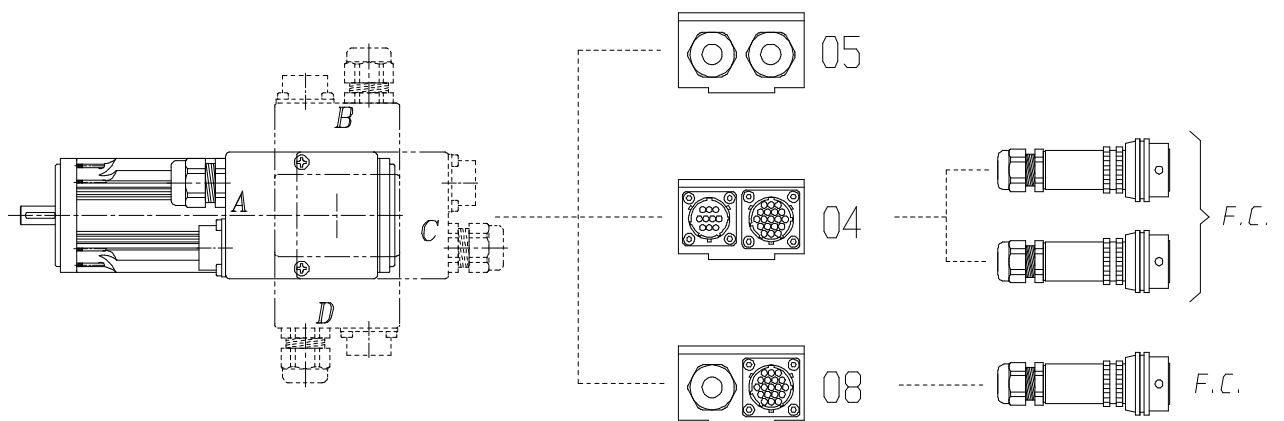
STANDARD



TYPE	0.5	0.9	1.35
A	20	20	23
L	135* - 152**	165* - 182**	195* - 212**
d(φ)	9	9	11
F			M4
C	3x3x15	3x3x15	4x4x18

LENGHT L INCREASED OF 30 MM WITH SAFETY BRAKE MOUNTED.- * LENGHT RESOLVER VERSION - ** LENGHT ENCODER VERSION

CONNECTION POSITIONS



A = Standard Position

DATA SHEET N° 7B10020001AA

SERIES

TETRA 85

HOW TO ORDER A BRUSHLESS SERVOMOTOR SERIES TETRA 85

TETRA	85	SR	3.2	E	L	01	003	A	00.02
SERIES	TYPE	WAVEFORM	NOMINAL STALL TORQUE	TRANSDUCER TYPE	MOMENT OF INERTIA	WINDING TYPE	TRANSDUCER MODEL	CONNECTION POSITION	MODEL LIST
TETRA	85	SR = sinewave TR = squarewave	1.2 2.2 3.2 4.2	E = Encoder R = Resolver H = Hall Sensor	L = Low H = High	See Data Sheet	003 = Encoder Ø48 4p 2000 ppr 004 = Encoder Ø48 4p 1000 ppr 501 = Resolver 2p size 19 008 = Hall Sensor 4p	A = Std. B = On req. C = On req. D = On req.	00 = No prearranged 01 = External Encoder prearranged 02 = With brake 04 = Double connector on terminal box 16 = Double cable gland on terminal box 18 = Connector + cable gland on terminal box

N.B. Servomotors are not including connector flying panels which have to be ordered separately indicating FC.

DATA SHEET N°6B1004000002

BRUSHLESS SERVOMOTORS



SERIES

TETRA 85SR1.2

TORQUE

1.2 Nm

SINEWAVE FORM		SYMBOLS	UNITS	TYPE OF WINDING											
				01	02	03	04	08	12	14	15	17	18		
MOTOR rpm	Vn drive 3phase 45 V ac		[rpm]	6000	5000	4000	3000	2000	1400						
	Vn drive 3phase 95 V ac		[rpm]				6300	5500	3000	2000	1300				
	Vn drive 3phase 145 V ac		[rpm]						4500	3000	2000	1150			
	Vn drive 3phase 220 V ac		[rpm]							4600	3000	1700	1150		
	Vn drive 3phase 380 V ac		[rpm]								5200	3000	2000		
WINDING DATA															
	Poles number	P		4											
	Continuos stall torque	Cn0	[Nm]	1.20											
	Voltage constant $\pm 5\%$	Ke	[Vrms/Krpm]	5.7	6.8	8.5	11.3	17.0	24.0	36.0	55.0	96.7	145.0		
	Torque constant $\pm 5\%$	Kt	[Nm/Arms]	0.09	0.11	0.14	0.19	0.28	0.40	0.60	0.91	1.60	2.40		
	Stall current	In0	[Arms]	12.80	10.67	8.53	6.40	4.27	3.02	2.02	1.32	0.75	0.50		
	Peak torque	Cmax	[Nm]	3.60											
	Peak current	I cmax	[Arms]	38.4	32.0	25.6	19.2	12.8	9.1	6.0	4.0	2.3	1.5		
	Max current	I max	[Arms]	44.8	37.3	29.9	22.4	14.9	10.6	7.1	4.6	2.6	1.8		
	Phase/phase resistance $\pm 10\%$ at 25°C	Rff	[Ohm]	0.15	0.22	0.38	0.69	1.53	2.72	6.55	15.56	43.75	105.26		
	Phase / phase inductance	Lff	[mH]	1.15	1.72	2.79	5.14	11.16	24.44	55.00	118.00	392.74	880.00		
	Electrical time constant	Te	[ms]	7.54	7.72	7.38	7.43	7.30	9.00	8.40	7.59	8.98	8.36		
	Thermal time constant	Tt	[min]	15											
	Operating temperature	Tr	[°C]	0 + 40											
	Protection degree	IP		65 (*)											
	Insulation class			F											
MECHANICAL DATA															
	Moment of inertia h/l	Jm	[Kg cm ²]	1.3/0.9											
	Max theorethical acceleration	α max	[rad/s ²]	27692/38710											
	Mechanical time constant	Tm	[ms]	1.6	1.6	1.8	1.8	1.8	1.6	1.7	1.7	1.6	1.7		
	Cogging torque	Tcog	[Nm]	0.036											
	Damping constant at 1000 rpm	Td	[Nm]	0.018											
	Max radial load (at 3000 rpm)	Fr	[N]	330 (applied on the shaft's middle)											
	Max axial load	Fa	[N]	105 (applied on the shaft's middle)											
	Weight	M	[Kg]	3.2											
THERMAL P.	Type of thermal cut - off			NC : normally closed											
	Rated voltage	Vn	[V ac]	250											
	Rated current	In	[A]	2.5											
	Operative temperature	Tn	[°C]	140 °C \pm 5%											
	Resetting temperature	Tr	[°C]	100 °C \pm 15°C											
	Operative time		[ms]	1											
	Insulation class			F											
BRAKE	Type			STD 4.5											
	Static torque	Co	[Nm]	4.5											
	Rated voltage	Vn	[V]	24 Vcc +6% -10% Stabilized											
	Rated current	In	[A]	0.5											
	Input power	Pn	[W]	12											
	Release time	Tr	[ms]	2											
	Locking time	Tl	[ms]	35											

(*) with oil seal mounted on the flange

DATA SHEET N° 1B1104010004

BRUSHLESS SERVOMOTORS



SERIES

TETRA 85SR2.2

TORQUE

2.2 Nm

SINEWAVE FORM		SYMBOLS	UNITS	TYPE OF WINDING											
				01	02	03	04	08	12	14	15	17	18		
MOTOR rpm	Vn drive 3phase 45 V ac		[rpm]	6000	5000	4000	3000	2000	1400						
	Vn drive 3phase 95 V ac		[rpm]				6300	4200	3000	2000	1300				
	Vn drive 3phase 145 V ac		[rpm]						4500	3000	2000	1150			
	Vn drive 3phase 220 V ac		[rpm]							4600	3000	1700	1150		
	Vn drive 3phase 380 V ac		[rpm]								5200	3000	2000		
WINDING DATA															
Poles number		P		4											
Continuos stall torque		Cn0	[Nm]	2.20											
Voltage constant $\pm 5\%$		Ke	[Vrms/Krpm]	5.7	6.8	8.5	11.3	17.0	24.0	36.0	55.0	96.7	145.0		
Torque constant $\pm 5\%$		Kt	[Nm/Arms]	0.09	0.11	0.14	0.19	0.28	0.40	0.60	0.91	1.60	2.40		
Stall current		In0	[Arms]	23.47	19.56	15.65	11.73	7.82	5.54	3.69	2.42	1.38	0.92		
Peak torque		Cmax	[Nm]	6.60											
Peak current		I cmax	[Arms]	70.4	58.7	46.9	35.2	23.5	16.6	11.1	7.3	4.1	2.8		
Max current		I max	[Arms]	82.1	68.5	54.8	41.1	27.4	19.4	12.9	8.5	4.8	3.2		
Phase/phase resistance $\pm 10\%$ at 25°C		Rff	[Ohm]	0.06	0.09	0.16	0.25	0.54	1.11	2.18	5.18	19	34.78		
Phase / phase inductance		Lff	[mH]	0.39	0.56	1.00	1.56	3.50	7.23	15.30	35.75	47.3	245.80		
Electrical time constant		Te	[ms]	6.56	6.30	6.30	6.13	6.49	6.49	7.01	6.90	5.99	7.07		
Thermal time constant		Tt	[min]	20											
Operating temperature		Tr	[°C]	0 + 40											
Protection degree		IP		65 (*)											
Insulation class				F											
MECHANICAL DATA															
Moment of inertia h/l		Jm	[Kg cm ²]	1.8/1.4											
Max theoretical acceleration		α_{max}	[rad/s ²]	36666/48529											
Mechanical time constant		Tm	[ms]	0.9	1.0	1.1	1.0	0.9	1.0	0.8	0.9	1.0	0.8		
Cogging torque		Tcog	[Nm]	0.066											
Damping constant at 1000 rpm		Td	[Nm]	0.035											
Max radial load (at 3000 rpm)		Fr	[N]	330 (applied on the shaft's middle)											
Max axial load		Fa	[N]	105 (applied on the shaft's middle)											
Weight		M	[Kg]	4.2											
THERMAL P.															
Type of thermal cut - off				NC : normally closed											
Rated voltage		Vn	[V ac]	250											
Rated current		In	[A]	2.5											
Operative temperature		Tn	[°C]	140 °C $\pm 5\%$											
Resetting temperature		Tr	[°C]	100 °C $\pm 15\%$											
Operative time			[ms]	1											
Insulation class				F											
BRAKE															
Type				STD 4.5											
Static torque		Co	[Nm]	4.5											
Rated voltage		Vn	[V]	24 Vcc +6% -10% Stabilized											
Rated current		In	[A]	0.5											
Input power		Ph	[W]	12											
Release time		Tr	[ms]	2											
Locking time		Tl	[ms]	35											

(*) with oil seal mounted on the flange

DATA SHEET N° 1B1104010005

BRUSHLESS SERVOMOTORS



SERIES

TETRA 85SR3.2

TORQUE

3.2 Nm

SINEWAVE FORM		SYMBOLS	UNITS	TYPE OF WINDING										
				06	09	12	14	15	16	17	18			
MOTOR rpm	Vn drive 3phase 45 V ac		[rpm]	2600		1400								
	Vn drive 3phase 95 V ac		[rpm]	5500	4000	3000	2000	1300						
	Vn drive 3phase 145 V ac		[rpm]		6100	4500	3000	2000	1500	1150				
	Vn drive 3phase 220 V ac		[rpm]				4600	3000	2300	1700	1150			
	Vn drive 3phase 380 V ac		[rpm]					5200	4000	3000	2000			
SERVOMOTOR	WINDING DATA													
	Poles number	P												4
	Continuous stall torque	Cn0	[Nm]											3.20
	Voltage constant $\pm 5\%$	Ke	[Vrms/Krpm]	13.1	18.0	24.0	36.0	55.0	72.5	96.7	145.0			
	Torque constant $\pm 5\%$	Kt	[Nm/Arms]	0.22	0.30	0.40	0.60	0.91	1.20	1.60	2.40			
	Stall current	In0	[Arms]	14.79	10.75	8.06	5.37	3.52	2.67	2.00	1.33			
	Peak torque	Cmax	[Nm]											9.60
	Peak current	I cmax	[Arms]	44.4	32.2	24.2	16.1	10.6	8.0	6.0	4.0			
	Max current	I max	[Arms]	51.8	37.6	28.2	18.8	12.3	9.3	7.0	4.7			
	Phase/phase resistance $\pm 10\%$ at 25°C	Rff	[Ohm]	0.25	0.46	0.74	1.77	3.98	7.01	11.87	26.71			
	Phase / phase inductance	Lff	[mH]	1.24	2.21	3.92	8.82	19.80	32.93	58.53	131.70			
	Electrical time constant	Te	[ms]	5.03	4.81	5.28	4.99	4.98	4.70	4.93	4.93			
	Thermal time constant	Tt	[min]											30
	Operating temperature	Tr	[°C]											0 + 40
	Protection degree	IP												65 (*)
	Insulation class													F
	THERMAL P.	MECHANICAL DATA												
		Moment of inertia h/l	Jm	[Kg cm ²]										
Max theoretical acceleration		α_{max}	[rad/s ²]											33103/43439
Mechanical time constant		Tm	[ms]	1.2	1.1	1.0	1.1	1.1	1.1	1.0	1.0			
Cogging torque		Tcog	[Nm]											0.096
Damping constant at 1000 rpm		Td	[Nm]											0.053
Max radial load (at 3000 rpm)		Fr	[N]											330 (applied on the shaft's middle)
Max axial load		Fa	[N]											105 (applied on the shaft's middle)
Weight		M	[Kg]											5.4
Type of thermal cut - off														NC : normally closed
Rated voltage	Vn	[V ac]											250	
Rated current	In	[A]											2.5	
Operative temperature	Tn	[°C]											140 °C $\pm 5\%$	
Resetting temperature	Tr	[°C]											100 °C $\pm 15\%$	
Operative time		[ms]											1	
Insulation class													F	
BRAKE	Type													STD 4.5
	Static torque	Co	[Nm]											4.5
	Rated voltage	Vn	[V]											24 Vcc +6% -10% Stabilized
	Rated current	In	[A]											0.5
	Input power	Ph	[W]											12
	Release time	Tr	[ms]											2
Locking time	Tl	[ms]											35	

(*) with oil seal mounted on the flange

DATA SHEET N° 1B1104030004

BRUSHLESS SERVOMOTORS



SERIES

TETRA 85SR4.2

TORQUE

4.2 Nm

SINEWAVE FORM		SYMBOLS	UNITS	TYPE OF WINDING											
				06	09	12	14	15	16	17	18				
MOTOR rpm	Vn drive 3phase 45 V ac		[rpm]	2600		1400									
	Vn drive 3phase 95 V ac		[rpm]	5500	4000	3000	2000	1300							
	Vn drive 3phase 145 V ac		[rpm]		6100	4500	3000	2000	1500	1150					
	Vn drive 3phase 220 V ac		[rpm]				4600	3000	2300	1700	1150				
	Vn drive 3phase 380 V ac		[rpm]					5200	4000	3000	2000				
WINDING DATA															
SERVOMOTOR	Poles number	P												4	
	Continuos stall torque	Cn0	[Nm]											4.20	
	Voltage constant $\pm 5\%$	Ke	[Vrms/Krpm]	13,1	18,0	24,0	36,0	55,0	72,5	96,7	145,0				
	Torque constant $\pm 5\%$	Kt	[Nm/Arms]	0,22	0,3	0,4	0,60	0,91	1,20	1,60	2,40				
	Stall current	In0	[Arms]	19,42	14,11	10,58	7,05	4,62	3,50	2,63	1,75				
	Peak torque	Cmax	[Nm]												12,60
	Peak current	I cmax	[Arms]	58,2	42,3	31,7	21,2	13,8	10,5	7,9	5,3				
	Max current	I max	[Arms]	68	49,4	37	24,7	16,2	12,3	9,2	6,1				
	Phase/phase resistance $\pm 10\%$ at 25°C	Rff	[Ohm]	0,13	0,31	0,45	1,08	2,37	3,72	7,44	18,20				
	Phase / phase inductance	Lff	[mH]	0,56	1,24	1,85	4,43	10,68	19,82	35,24	81,70				
	Electrical time constant	Te	[ms]	4,42	4,03	4,15	4,11	4,50	5,33	4,74	4,49				
	Thermal time constant	Tt	[min]												40
	Operating temperature	Tr	[°C]												0 + 40
	Protection degree	IP													65 (*)
	Insulation class														F
MECHANICAL DATA															
THERMAL P.	Moment of inertia h/I	Jm	[Kg cm ²]											3,5/2,6	
	Max theoretical acceleration	α_{max}	[rad/s ²]											36000/47727	
	Mechanical time constant	Tm	[ms]	0,7	0,9	0,7	0,8	0,8	0,7	0,8	0,8				
	Cogging torque	Tcog	[Nm]												0,126
	Damping constant at 1000 rpm	Td	[Nm]												0,07
	Max radial load (at 3000 rpm)	Fr	[N]												330 (applied on the shaft's middle)
	Max axial load	Fa	[N]												105 (applied on the shaft's middle)
	Weight	M	[Kg]												6,3
	Type of thermal cut - off														NC : normally closed
	Rated voltage	Vn	[V ac]												250
Rated current	In	[A]												2,5	
Operative temperature	Tn	[°C]												140 °C $\pm 5\%$	
Resetting temperature	Tr	[°C]												100 °C $\pm 15\%$	
Operative time		[ms]												1	
Insulation class														F	
BRAKE	Type													STD 4.5	
	Static torque	Co	[Nm]												4,5
	Rated voltage	Vn	[V]												24 Vcc +6% -10% Stabilized
	Rated current	In	[A]												0,5
	Input power	Ph	[W]												12
	Release time	Tr	[ms]												2
Locking time	Tl	[ms]												35	

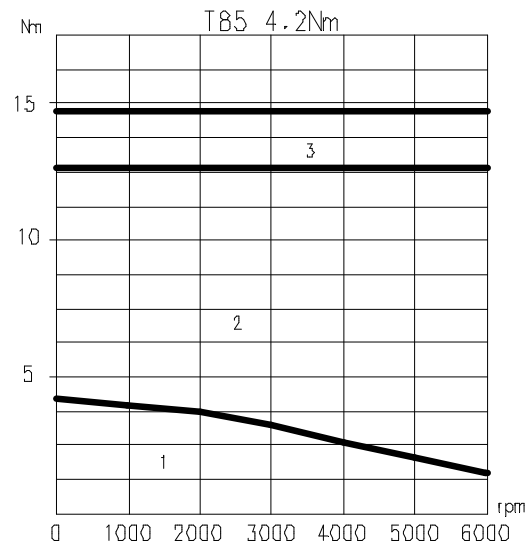
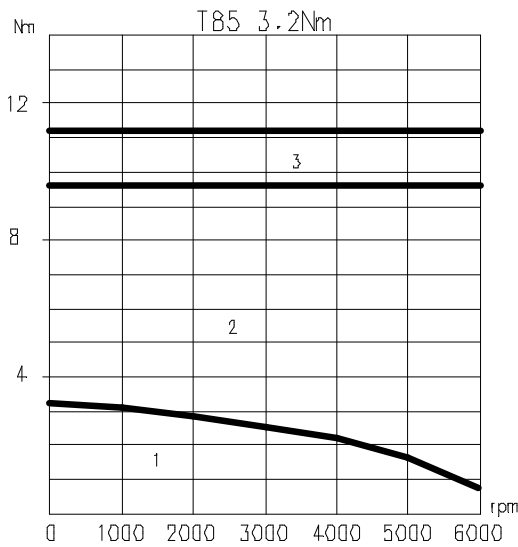
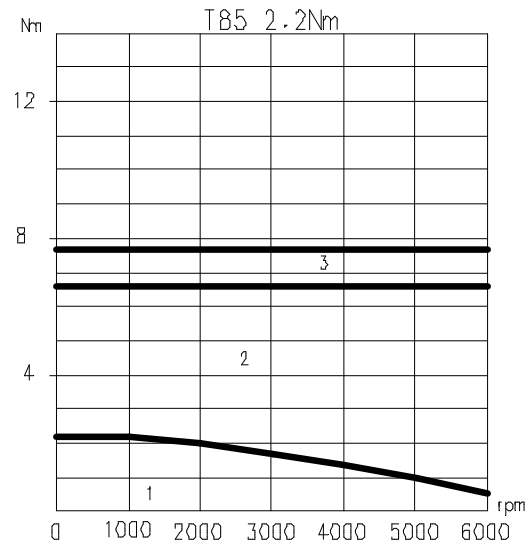
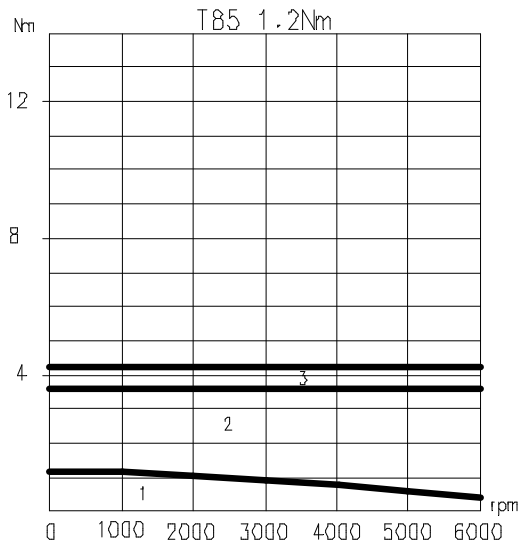
(*) with oil seal mounted on the flange

DATA SHEET N° 1B1104040004

SERIES

TETRA 85

PERFORMANCE CURVES



1 CONTINUOUS DUTY AREA

2 INTERMITTENT DUTY AREA

3 DEMAGNETIZATION LIMIT

DATA SHEET N° 4B1004000000

SERIES

TETRA 85

TRANSDUCER SERIES

E TYPE : ENCODER

RATED VOLTAGE	Vn	[V]	5 ± 5%
RATED CURRENT	In	[mA]	200
FREQUENCY	F	[KHz]	200
WORKING TEMPERATURE	Tn	[°C]	-20 ÷ +100°
ELECTRONIC TYPE			LINE DRIVER AM 26 LS31
ROTATION			BIDIRECTIONAL
ZERO IMPULSE			STANDARD
N° OF PULSES REVOLUTION			1000 - 2000
N° OF COMMUTATION SIGNALS			3 DIFFERENTIAL

R TYPE : RESOLVER

RATED VOLTAGE	Vn	[V rms]	7 ± 5%
RATED CURRENT	In	[mA]	18
PHASE SHIFT			-5°
ELECTRIC ERROR			± 10'
MIN. SIN. AMPLITUDE		[mVrms]	25
FREQUENCY	F	[KHz]	10
POLES NUMBER			2
TRASFORMER RATIO			0.5 ± 5%
INPUT INPEDANCE	Zro	[Ohm]	110 + j 140
OUTPUT IMPEDANCE	Zss	[Ohm]	130 + j 240
WORKING TEMPERATURE	Tn	[°C]	-55 ÷ +155°

H TYPE : HALL SENSORS

RATED VOLTAGE	Vn	[V]	5 ÷ 24
RATED CURRENT	In	[mA]	100
WORKING TEMPERATURE	Tn	[°C]	-20° ÷ +100°
N° OF COMMUTATION SIGNALS			3 DIFFERENTIAL

TRANSDUCERS

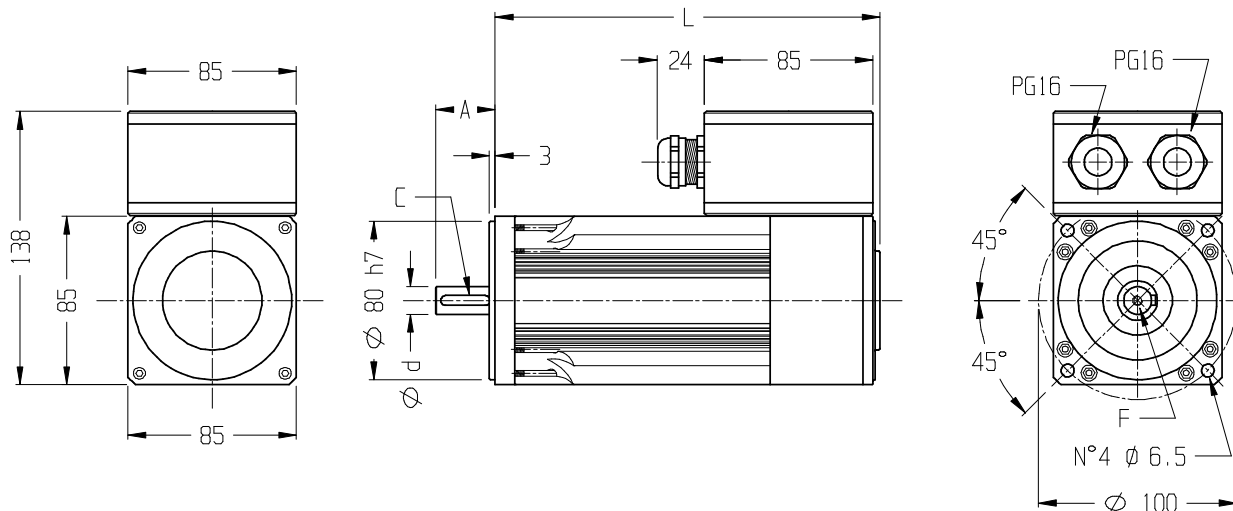
DATA SHEET N° 2B1004000000

SERIES

TETRA 85

DIMENSIONS (mm)

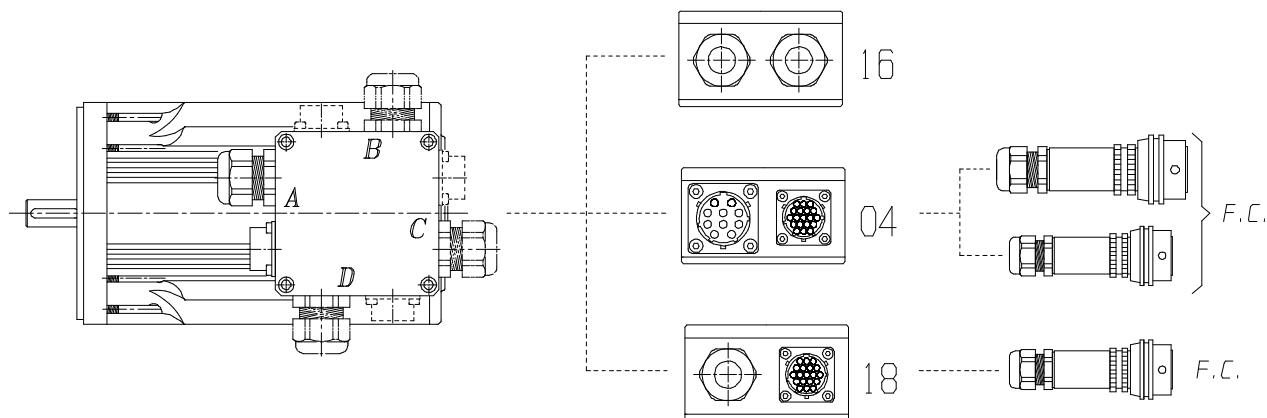
STANDARD



TYPE	1.2	2.2	3.2	4.2
A	30	30	40	40
L	166	196	226	256
$\alpha(j\phi)$	14	14	19	19
F	M5	M5	M6	M6
C	5*5*25	5*5*25	6*6*30	6*6*30

LENGHT L INCREASED OF 30 MM WITH SAFETY BRAKE MOUNTED.

CONNECTION POSITIONS



A = Standard Position

DATA SHEET N° 7B10040001AA

SERIES

TETRA 115

HOW TO ORDER A BRUSHLESS SERVOMOTOR SERIES TETRA 115

TETRA	115	SR	3	E	L	01	001	A	00.02
SERIES	TYPE	WAVEFORM	NOMINAL STALL TORQUE	TRANSDUCER TYPE	MOMENT OF INERTIA	WINDING TYPE	TRANSDUCER MODEL	CONNECTION POSITION	MODEL LIST
TETRA	115	SR = sinewave TR = squarewave	3 5.2 7 9.2 11	E = Encoder R = Resolver H = Hall Sensor	L = Low H = High	See Data Sheet	101 = Encoder Ø48 6p 2000 ppr 102 = Encoder Ø48 6p 1000 ppr 501 = Resolver 2p size 19 107 = Hall Sensor 6p	A = Std. B = On req. C = On req. D = On req.	00 = No prearranged 01 = External Encoder prearranged 02 = With brake 04 = Double connector on terminal box 16 = Double cable gland on terminal box 18 = Connector + cable gland on terminal box

N.B. Servomotors are not including connector flying panels which have to be ordered separately indicating **FC**.

DATA SHEET N°6B100600002

BRUSHLESS SERVOMOTORS



SERIES

TETRA 115SR3

TORQUE

3 Nm

SINEWAVE FORM		SYMBOLS	UNITS	TYPE OF WINDING							
				09	12	14	15	16	17	18	
MOTOR rpm	Vn drive 3phase 45 V ac		[rpm]	1400							
	Vn drive 3phase 95 V ac		[rpm]	4000	3000	2000	1300				
	Vn drive 3phase 145 V ac		[rpm]	6100	4500	3000	2000	1500	1150		
	Vn drive 3phase 220 V ac		[rpm]			4600	3000	2300	1700	1150	
	Vn drive 3phase 380 V ac		[rpm]				5200	4000	3000	2000	
WINDING DATA											
SERVOMOTOR	Poles number	P		6							
	Continuos stall torque	Cn0	[Nm]	3.00							
	Voltage constant ± 5%	Ke	[Vrms/Krpm]	18.0	24.0	36.0	55.0	72.5	96.7	145.0	
	Torque constant ± 5%	Kt	[Nm/Arms]	0.30	0.40	0.60	0.91	1.20	1.60	2.40	
	Stall current	In0	[Arms]	10.08	7.56	5.04	3.30	2.50	1.88	1.25	
	Peak torque	Cmax	[Nm]	9.00							
	Peak current	I cmax	[A rms]	30.2	22.7	15.1	9.9	7.5	5.6	3.8	
	Max current	I max	[Arms]	35.3	26.4	17.6	11.5	8.8	6.6	4.4	
	Phase/phase resistance ±10% at 25°C	Rff	[Ohm]	0.45	0.90	1.80	4.57	7.50	15.95	29.68	
	Phase / phase inductance	Lff	[mH]	1.09	2.09	3.60	7.80	15.03	26.97	61.25	
	Electrical time constant	Te	[ms]	2.42	2.33	2.00	1.71	2.00	1.69	2.06	
	Thermal time constant	Tt	[min]	20							
	Operating temperature	Tr	[°C]	0 + 40							
	Protection degree	IP		65 (*)							
	Insulation class			F							
MECHANICAL DATA											
THERMAL P.	Moment of inertia h/l	Jm	[Kg cm²]	7.3/4.7							
	Max theorethical acceleration	αmax	[rad/s²]	12328/19149							
	Mechanical time constant	Tm	[ms]	2.4	2.7	2.4	2.6	2.3	2.9	2.4	
	Cogging torque	Tcog	[Nm]	0.09							
	Damping constant at 1000 rpm	Td	[Nm]	0.028							
	Max radial load (at 3000 rpm)	Fr	[N]	600 (applied on the shaft's middle)							
	Max axial load	Fa	[N]	180 (applied on the shaft's middle)							
	Weight	M	[Kg]	4.7							
	Type of thermal cut - off			N C : normally closed							
	Rated voltage	Vn	[V ac]	250							
Rated current	In	[A]	2.5								
Operative temperature	Tn	[°C]	140 °C ± 5%								
Resetting temperature	Tr	[°C]	100 °C ± 15°C								
Operative time		[ms]	1								
Insulation class			F								
BRAKE	Type			STD 9							
	Static torque	Co	[Nm]	9							
	Rated voltage	Vn	[V]	24 Vcc +6% -10% Stabilized							
	Rated current	In	[A]	0.75							
	Input power	Pn	[W]	18							
	Release time	Tr	[ms]	2							
	Locking time	Tl	[ms]	40							

(*) with oil seal mounted on the flange

DATA SHEET N° 1B1106010003

BRUSHLESS SERVOMOTORS



SERIES

TETRA 115SR5.2

TORQUE

5.2 Nm

SINEWAVE FORM		SYMBOLS	UNITS	TYPE OF WINDING							
				09	12	14	15	16	17	18	19
MOTOR rpm	Vn drive 3phase 45 V ac		[rpm]	1400							
	Vn drive 3phase 95 V ac		[rpm]	4000	3000	2000	1300				
	Vn drive 3phase 145 V ac		[rpm]	6100	4500	3000	2000	1500	1150		
	Vn drive 3phase 220 V ac		[rpm]			4600	3000	2300	1700	1150	
	Vn drive 3phase 380 V ac		[rpm]				5200	4000	3000	2000	1200
WINDING DATA											
SERVOMOTOR	Poles number	P		6							
	Continuos stall torque	Cn0	[Nm]	5.20							
	Voltage constant $\pm 5\%$	Ke	[Vrms/Krpm]	18.0	24.0	36.0	55.0	72.5	96.7	145.0	241.7
	Torque constant $\pm 5\%$	Kt	[Nm/Arms]	0.30	0.40	0.60	0.91	1.20	1.60	2.40	4.00
	Stall current	In0	[Arms]	17.46	13.10	8.73	5.72	4.34	3.25	2.17	1.30
	Peak torque	Cmax	[Nm]	15.60							
	Peak current	I cmax	[Arms]	52.4	39.3	26.2	17.1	13.0	9.8	6.5	3.9
	Max current	I max	[Arms]	61.1	45.8	30.6	20.0	15.2	11.4	7.6	4.6
	Phase/phase resistance $\pm 10\%$ at 25°C	Rff	[Ohm]	0.25	0.38	0.95	2.13	3.49	7.26	13.69	40.69
	Phase / phase inductance	Lff	[mH]	0.70	1.04	2.49	6.76	11.36	20.48	45.42	126.90
	Electrical time constant	Te	[ms]	2.78	2.73	2.63	3.17	3.25	2.82	3.32	3.12
	Thermal time constant	Tt	[min]	25							
	Operating temperature	Tr	[°C]	0 + 40							
	Protection degree	IP		65 (*)							
	Insulation class			F							
MECHANICAL DATA											
THERMAL P.	Moment of inertia h/I	Jm	[Kg cm ²]	10.6/6.8							
	Max theoretical acceleration	α_{max}	[rad/s ²]	14716/22941							
	Mechanical time constant	Tm	[ms]	1.9	1.6	1.8	1.7	1.7	1.9	1.6	1.7
	Cogging torque	Tcog	[Nm]	0.156							
	Damping constant at 1000 rpm	Td	[Nm]	0.055							
	Max radial load (at 3000 rpm)	Fr	[N]	600 (applied on the shaft's middle)							
	Max axial load	Fa	[N]	180 (applied on the shaft's middle)							
	Weight	M	[Kg]	6.2							
	Type of thermal cut - off			NC : normally closed							
	Rated voltage	Vn	[V ac]	250							
Rated current	In	[A]	2.5								
Operative temperature	Tn	[°C]	140 °C \pm 5%								
Resetting temperature	Tr	[°C]	100 °C \pm 15°C								
Operative time		[ms]	1								
Insulation class			F								
BRAKE	Type			STD 9							
	Static torque	Co	[Nm]	9							
	Rated voltage	Vn	[V]	24 Vcc +6% -10% Stabilized							
	Rated current	In	[A]	0.75							
	Input power	Ph	[W]	18							
	Release time	Tr	[ms]	2							
Locking time	Tl	[ms]	40								

(*) with oil seal mounted on the flange

DATA SHEET N° 1B1106020003

BRUSHLESS SERVOMOTORS



SERIES

TETRA 115SR7

TORQUE

7 Nm

SINEWAVE FORM		SYMBOLS	UNITS	TYPE OF WINDING											
				12	14	15	16	17	18	19					
MOTOR rpm	Vn drive 3phase 45 V ac		[rpm]	1400											
	Vn drive 3phase 95 V ac		[rpm]	3000	2000	1300									
	Vn drive 3phase 145 V ac		[rpm]	4500	3000	2000	1500	1150							
	Vn drive 3phase 220 V ac		[rpm]		4600	3000	2300	1700	1150						
	Vn drive 3phase 380 V ac		[rpm]			5200	4000	3000	2000	1200					
SERVOMOTOR	WINDING DATA														
	Poles number	P						6							
	Continuos stall torque	Cn0	[Nm]					7.00							
	Voltage constant $\pm 5\%$	Ke	[Vrms/Krpm]	24.0	36.0	55.0	72.5	96.7	145.0	241.7					
	Torque constant $\pm 5\%$	Kt	[Nm/Arms]	0.40	0.60	0.91	1.20	1.60	2.40	4.00					
	Stall current	In0	[Arms]	17.63	11.75	7.694	5.84	4.38	2.92	1.75					
	Peak torque	Cmax	[Nm]				21.00								
	Peak current	I cmax	[Arms]	52.9	35.3	23.1	17.5	13.1	8.8	5.3					
	Max current	I max	[Arms]	61.7	41.1	26.9	20.4	15.3	10.2	6.1					
	Phase/phase resistance $\pm 10\%$ at 25°C	Rff	[Ohm]	0.26	0.45	1.26	2.28	3.89	9.13	24.54					
	Phase / phase inductance	Lff	[mH]	0.76	1.43	3.83	7.04	12.79	29.41	81.00					
	Electrical time constant	Te	[ms]	2.92	3.17	3.04	3.09	3.29	3.22	3.30					
	Thermal time constant	Tt	[min]				30								
	Operating temperature	Tr	[°C]				0 + 40								
	Protection degree	IP					65 (*)								
	Insulation class						F								
	THERMAL P.	MECHANICAL DATA													
		Moment of inertia h/l	Jm	[Kg cm ²]					14.1/8.8						
		Max theoretical acceleration	α_{max}	[rad/s ²]					14883/23864						
Mechanical time constant		Tm	[ms]	1.4	1.1	1.3	1.4	1.3	1.4	1.4					
Cogging torque		Tcog	[Nm]				0.21								
Damping constant at 1000 rpm		Td	[Nm]				0.083								
Max radial load (at 3000 rpm)		Fr	[N]				600 (applied on the shaft's middle)								
Max axial load		Fa	[N]				180 (applied on the shaft's middle)								
Weight		M	[Kg]				7.5								
Type of thermal cut - off							N C : normally closed								
Rated voltage		Vn	[V ac]				250								
Rated current	In	[A]				2.5									
Operative temperature	Tn	[°C]				140 °C \pm 5%									
Resetting temperature	Tr	[°C]				100 °C \pm 15°C									
Operative time		[ms]				1									
Insulation class						F									
BRAKE	Type					STD 9									
	Static torque	Co	[Nm]			9									
	Rated voltage	Vn	[V]			24 Vcc +6% -10% Stabilized									
	Rated current	In	[A]			0.75									
	Input power	Ph	[W]			18									
	Release time	Tr	[ms]			2									
	Locking time	Tl	[ms]			40									

(*) with oil seal mounted on the flange

DATA SHEET N° 1B1106030003

BRUSHLESS SERVOMOTORS



SERIES

TETRA 115SR9.2

TORQUE

9.2 Nm

SINEWAVE FORM		SYMBOLS	UNITS	TYPE OF WINDING								
				14	15	16	17	18	19			
MOTOR rpm	Vn drive 3phase 45 V ac		[rpm]									
	Vn drive 3phase 95 V ac		[rpm]	2000	1300							
	Vn drive 3phase 145 V ac		[rpm]	3000	2000	1500	1150					
	Vn drive 3phase 220 V ac		[rpm]	4600	3000	2300	1700	1150				
	Vn drive 3phase 380 V ac		[rpm]		5200	4000	3000	2000	1200			
WINDING DATA												
SERVOMOTOR	Poles number	P		6								
	Continuos stall torque	Cn0	[Nm]	9.20								
	Voltage constant $\pm 5\%$	Ke	[Vrms/Krpm]	36.0	55.0	72.5	96.7	145.0	241.7			
	Torque constant $\pm 5\%$	Kt	[Nm/Arms]	0.60	0.91	1.20	1.60	2.40	4.00			
	Stall current	In0	[Arms]	15.45	10.11	7.67	5.75	3.84	2.30			
	Peak torque	Cmax	[Nm]	27.60								
	Peak current	I cmax	[Arms]	46.3	30.3	23.0	17.3	11.5	6.9			
	Max current	I max	[Arms]	54.1	35.4	26.8	20.1	13.4	8.1			
	Phase/phase resistance $\pm 10\%$ at 25°C	Rff	[Ohm]	0.37	0.89	1.61	2.88	6.77	17.73			
	Phase / phase inductance	Lff	[mH]	1.36	3.30	6.05	10.47	22.94	64.40			
	Electrical time constant	Te	[ms]	3.71	3.72	3.79	3.63	3.39	3.63			
	Thermal time constant	Tt	[min]	35								
	Operating temperature	Tr	[°C]	0 + 40								
	Protection degree	IP		65 (*)								
	Insulation class			F								
MECHANICAL DATA												
THERMAL P.	Moment of inertia h/I	Jm	[Kg cm ²]	17/510.9								
	Max theoretical acceleration	α_{max}	[rad/s ²]	16235/25321								
	Mechanical time constant	Tm	[ms]	1.1	1.1	1.2	1.2	1.3	1.2			
	Cogging torque	Tcog	[Nm]	0.276								
	Damping constant at 1000 rpm	Td	[Nm]	0.11								
	Max radial load (at 3000 rpm)	Fr	[N]	600 (applied on the shaft's middle)								
	Max axial load	Fa	[N]	180 (applied on the shaft's middle)								
	Weight	M	[Kg]	8.8								
	Type of thermal cut - off			NC : normally closed								
	Rated voltage	Vn	[V ac]	250								
Rated current	In	[A]	2.5									
Operative temperature	Tn	[°C]	140 °C \pm 5%									
Resetting temperature	Tr	[°C]	100 °C \pm 15°C									
Operative time		[ms]	1									
Insulation class			F									
BRAKE	Type			STD 9								
	Static torque	Co	[Nm]	9								
	Rated voltage	Vn	[V]	24 Vcc +6% -10% Stabilized								
	Rated current	In	[A]	0.75								
	Input power	Ph	[W]	18								
	Release time	Tr	[ms]	2								
	Locking time	Tl	[ms]	40								

(*) with oil seal mounted on the flange

DATA SHEET N° 1B1106040003

BRUSHLESS SERVOMOTORS



SERIES

TETRA 115SR11

TORQUE

11 Nm

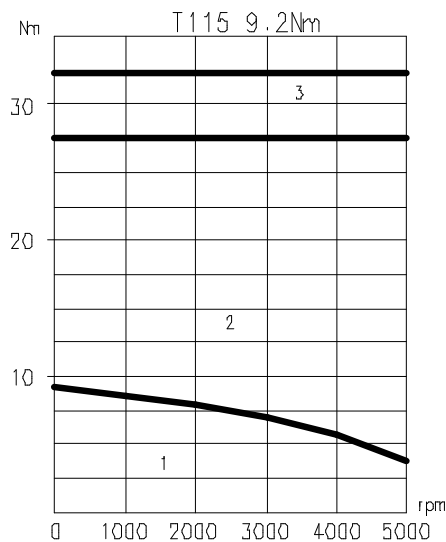
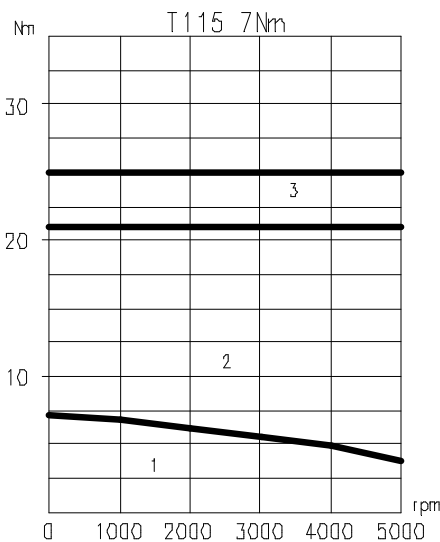
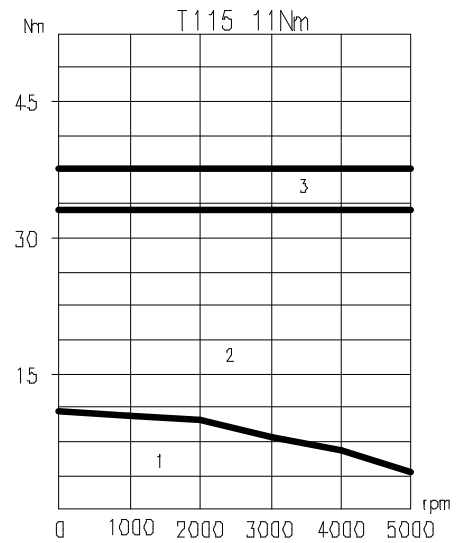
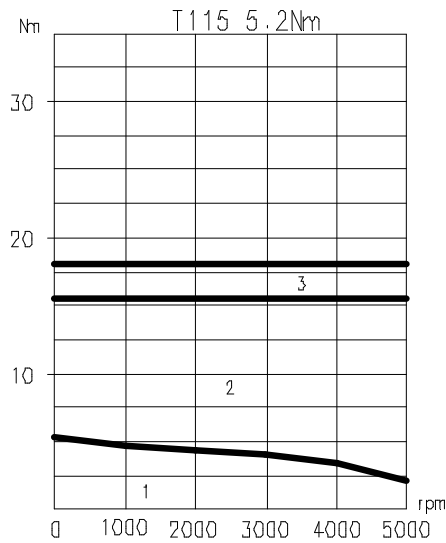
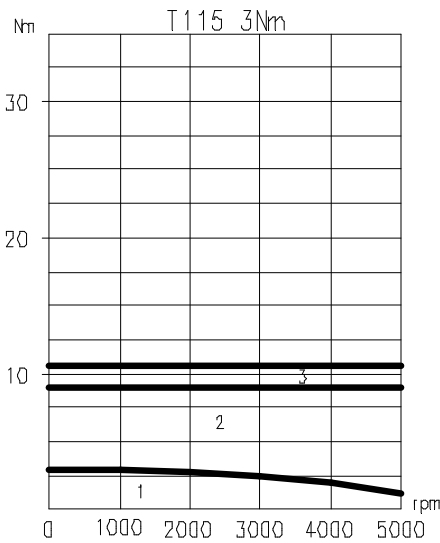
SINEWAVE FORM		SYMBOLS	UNITS	TYPE OF WINDING										
				13	14	15	16	17	18	19				
MOTOR rpm	Vn drive 3phase 45 V ac		[rpm]											
	Vn drive 3phase 95 V ac		[rpm]		2000	1300								
	Vn drive 3phase 145 V ac		[rpm]	4000	3000	2000	1500	1150						
	Vn drive 3phase 220 V ac		[rpm]	6000	4600	3000	2300	1700	1150					
	Vn drive 3phase 380 V ac		[rpm]			5200	4000	3000	2000	1200				
SERVOMOTOR	WINDING DATA													
	Poles number	P												
	Continuos stall torque	Cn0	[Nm]											
	Voltage constant $\pm 5\%$	Ke	[Vrms/Krpm]	27.5	36.0	55.0	72.5	96.7	145.0	241.7				
	Torque constant $\pm 5\%$	Kt	[Nm/Arms]	0.45	0.60	0.91	1.20	1.60	2.40	4.00				
	Stall current	In0	[Arms]	24.18	18.47	12.09	9.17	6.88	4.59	2.75				
	Peak torque	Cmax	[Nm]											
	Peak current	I cmax	[Arms]	72.5	55.4	36.3	27.5	20.6	13.8	8.3				
	Max current	I max	[Arms]	84.6	64.6	42.3	32.1	24.1	16.1	9.6				
	Phase/phase resistance $\pm 10\%$ at 25°C	Rff	[Ohm]	0.19	0.35	0.76	1.18	2.40	5.32	13.81				
	Phase / phase inductance	Lff	[mH]	0.78	1.38	3.10	4.69	9.19	20.02	56.34				
	Electrical time constant	Te	[ms]	4.05	3.90	4.05	3.96	3.83	3.77	4.08				
	Thermal time constant	Tt	[min]											
	Operating temperature	Tr	[°C]											
	Protection degree	IP												
	Insulation class													
	MECHANICAL DATA													
		Moment of inertia h/l	Jm	[Kg cm ²]										
Max theorethical acceleration		α_{max}	[rad/s ²]											
Mechanical time constant		Tm	[ms]	1.2	1.3	1.2	1.1	1.2	1.2	1.1				
Cogging torque		Tcog	[Nm]											
Damping constant at 1000 rpm		Td	[Nm]											
Max radial load (at 3000 rpm)		Fr	[N]											
Max axial load		Fa	[N]											
Weight		M	[Kg]											
THERMAL P.		Type of thermal cut - off												
	Rated voltage	Vn	[V ac]											
	Rated current	In	[A]											
	Operative temperature	Tn	[°C]											
	Resetting temperature	Tr	[°C]											
	Operative time		[ms]											
BRAKE	Type													
	Static torque	Co	[Nm]											
	Rated voltage	Vn	[V]											
	Rated current	In	[A]											
	Input power	Pn	[W]											
	Release time	Tr	[ms]											
	Locking time	Tl	[ms]											

DATA SHEET N° 1B1106050003

SERIES

TETRA 115

PERFORMANCE CURVES



1 CONTINUOUS DUTY AREA

2 INTERMITTENT DUTY AREA

3 DEMAGNETIZATION LIMIT

DATA SHEET N°4B1006000001

SERIES

TETRA 115

TRANSDUCER SERIES

E TYPE : ENCODER

RATED VOLTAGE	Vn	[V]	5 ± 5%
RATED CURRENT	In	[mA]	200
FREQUENCY	F	[KHz]	200
WORKING TEMPERATURE	Tn	[°C]	-20 ÷ +100°
ELECTRONIC TYPE			LINE DRIVER AM 26 LS31
ROTATION			BIDIRECTIONAL
ZERO IMPULSE			STANDARD
N° OF PULSES REVOLUTION			1000 - 2000
N° OF COMMUTATION SIGNALS			3 DIFFERENTIAL

R TYPE : RESOLVER

RATED VOLTAGE	Vn	[V rms]	7 ± 5%
RATED CURRENT	In	[mA]	18
PHASE SHIFT			-5°
ELECTRIC ERROR			± 10'
MIN. SIN. AMPLITUDE		[mVrms]	25
FREQUENCY	F	[KHz]	10
POLES NUMBER			2
TRASFORMER RATIO			0.5 ± 5%
INPUT INPEDANCE	Zro	[Ohm]	110 + j 140
OUTPUT IMPEDANCE	Zss	[Ohm]	130 + j 240
WORKING TEMPERATURE	Tn	[°C]	-55 ÷ +155°

H TYPE : HALL SENSORS

RATED VOLTAGE	Vn	[V]	5 ÷ 24
RATED CURRENT	In	[mA]	100
WORKING TEMPERATURE	Tn	[°C]	-20° ÷ +100°
N° OF COMMUTATION SIGNALS			3 DIFFERENTIAL

TRANSDUCERS

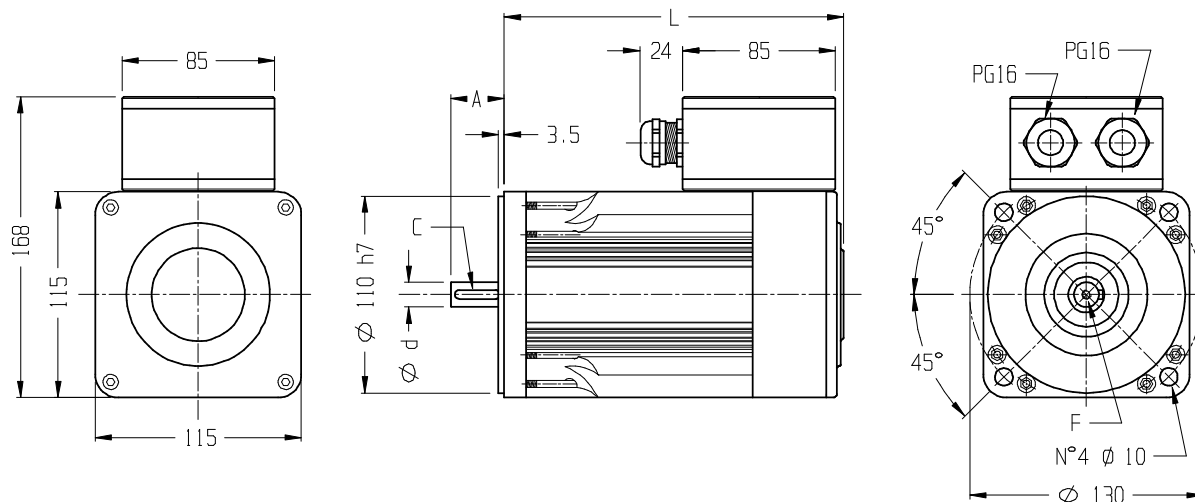
DATA SHEET N° 2B1006000001

SERIES

TETRA 115

DIMENSIONS (MM)

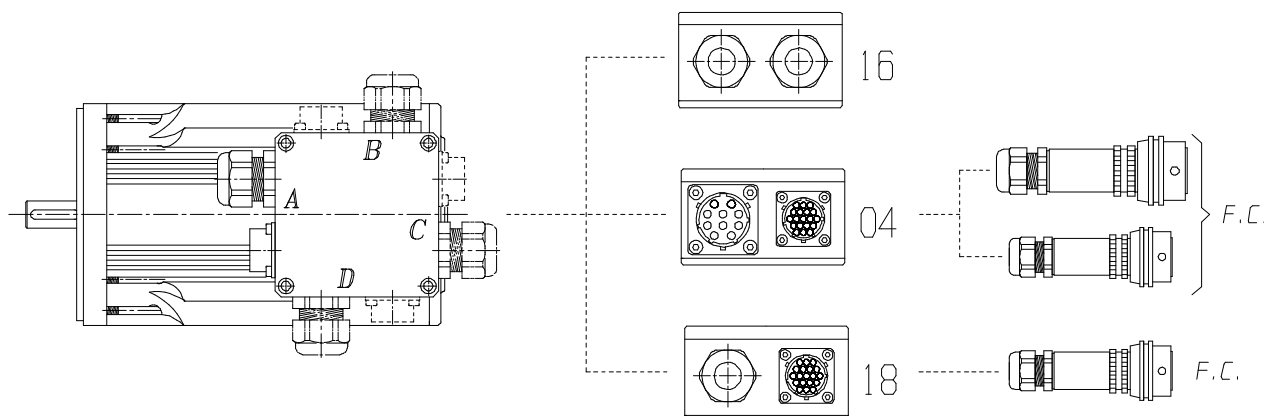
STANDARD



TYPE	3.0	5.2	7.0	9.2	11
A	30	40	40	40	40 (50)
L	164	189	214	239	264 (264)
d(j6)	14	19	19	19	19 (24)
F	M5	M6	M6	M6	M6 (M8)
C	5*5*25	6*6*30	6*6*30	6*6*30	6*6*30 (8*7*40)

LENGHT L INCREASED OF 50 MM WITH SAFETY BRAKE MOUNTED.
() = ON REQUEST

CONNECTION POSITIONS



A = Standard Position

DATA SHEET N°7B1006001AA

SERIES

TETRA 142

HOW TO ORDER A BRUSHLESS SERVOMOTOR SERIES TETRA 142

TETRA	142	SR	21	E	L	01	001	A	00.02
SERIES	TYPE	WAVEFORM	NOMINAL STALL TORQUE	TRANSDUCER TYPE	MOMENT OF INERTIA	WINDING TYPE	TRANSDUCER MODEL	CONNECTION POSITION	MODEL LIST
TETRA	142	SR = sinewave TR = squarewave	12 16.5 21 25.5	E = Encoder R = Resolver H = Hall Sensor	L = Low H = High	See Data Sheet	101 = Encoder Ø48 6p 2000 ppr 102 = Encoder Ø48 6p 1000 ppr 501 = Resolver 2p size 19 107 = Hall Sensor 6p	A = Std. B = On req. C = On req. D = On req.	00 = No prearranged 01 = External Encoder prearranged 02 = With brake 04 = Double connector on terminal box 16 = Double cable gland on terminal box 18 = Connector + cable gland on terminal box

N.B. Servomotors are not including connector flying panels which have to be ordered separately indicating FC.

DATA SHEET N°6B1008000002

BRUSHLESS SERVOMOTORS



SERIES

TETRA 142SR12

TORQUE

12 Nm

SINEWAVE FORM		SYMBOLS	UNITS	TYPE OF WINDING								
				14	15	16	17	18	19			
MOTOR rpm	Vn drive 3phase 45 V ac		[rpm]									
	Vn drive 3phase 95 V ac		[rpm]	2000	1300							
	Vn drive 3phase 145 V ac		[rpm]	3000	2000	1500	1150					
	Vn drive 3phase 220 V ac		[rpm]	4600	3000	2300	1700	1150				
	Vn drive 3phase 380 V ac		[rpm]		5200	4000	3000	2000	1200			
SERVOMOTOR	WINDING DATA											
	Poles number	P		6								
	Continuos stall torque	Cn0	[Nm]	12.00								
	Voltage constant $\pm 5\%$	Ke	[Vrms/Krpm]	36.0	55.0	72.5	96.7	145.0	241.7			
	Torque constant $\pm 5\%$	Kt	[Nm/Arms]	0.61	0.91	1.20	1.60	2.40	4.00			
	Stall current	In0	[Arms]	19.78	13.19	10.01	7.50	5.00	3.00			
	Peak torque	Cmax	[Nm]	36.00								
	Peak current	I cmax	[Arms]	59.4	39.6	30.0	22.5	15.0	9.0			
	Max current	I max	[Arms]	69.2	46.2	35.0	26.3	17.5	10.5			
	Phase/phase resistance $\pm 10\%$ at 25°C	Rff	[Ohm]	0.24	0.61	1.01	1.66	3.95	10.49			
	Phase / phase inductance	Lff	[mH]	1.10	2.91	4.98	8.33	18.75	54.00			
	Electrical time constant	Te	[ms]	4.60	4.78	4.93	5.02	4.74	5.15			
	Thermal time constant	Tt	[min]	35								
	Operating temperature	Tr	[°C]	0 + 40								
	Protection degree	IP		65 (*)								
	Insulation class			F								
	SERVOMOTOR	MECHANICAL DATA										
Moment of inertia hI		Jm	[Kg cm ²]	38.4/23								
Max theoretical acceleration		omax	[rad/s ²]	9375/15652								
Mechanical time constant		Tm	[ms]	1.6	1.7	1.5	1.6	1.5	1.6			
Cogging torque		Tcog	[Nm]	0.36								
Damping constant at 1000 rpm		Td	[Nm]	0.15								
Max radial load (at 3000 rpm)		Fr	[N]	800 (applied on the shaft's middle)								
Max axial load		Fa	[N]	240 (applied on the shaft's middle)								
Weight		M	[Kg]	13.5								
THERMAL P.		Type of thermal cut - off			NC : normally closed							
	Rated voltage	Vn	[V ac]	250								
	Rated current	In	[A]	2.5								
	Operative temperature	Tn	[°C]	140 °C \pm 5%								
	Resetting temperature	Tr	[°C]	100 °C \pm 15°C								
	Operative time		[ms]	1								
BRAKE	Insulation class			F								
	Type			STD 18								
	Static torque	Co	[Nm]	18								
	Rated voltage	Vn	[V]	24 Vcc +6% -10% Stabilized								
	Rated current	In	[A]	1								
	Input power	Pn	[W]	24								
	Release time	Tr	[ms]	3								
Locking time	Tl	[ms]	50									

(*) with oil seal mounted on the flange

DATA SHEET N° 1B1108010003

BRUSHLESS SERVOMOTORS



SERIES

TETRA 142SR16.5

TORQUE

16.5 Nm

SINEWAVE FORM		SYMBOLS	UNITS	TYPE OF WINDING							
				15	16	17	18	19			
MOTOR rpm	Vn drive 3phase 45 V ac		[rpm]								
	Vn drive 3phase 95 V ac		[rpm]	1300							
	Vn drive 3phase 145 V ac		[rpm]	2000	1500	1150					
	Vn drive 3phase 220 V ac		[rpm]	3000	2300	1700	1150				
	Vn drive 3phase 380 V ac		[rpm]	5200	4000	3000	2000	1200			
WINDING DATA											
SERVOMOTOR	Poles number	P				6					
	Continuous stall torque	Cn0	[Nm]			16.50					
	Voltage constant $\pm 5\%$	Ke	[Vrms/Krpm]	55	72.5	96.7	145.0	241.7			
	Torque constant $\pm 5\%$	Kt	[Nm/Arms]	0.91	1.20	1.60	2.40	4.00			
	Stall current	In0	[Arms]	18.14	13.76	10.32	6.88	4.13			
	Peak torque	Cmax	[Nm]			49.50					
	Peak current	I cmax	[Arms]	54.4	41.3	31.0	20.6	12.4			
	Max current	I max	[Arms]	63.5	48.2	36.1	24.1	14.4			
	Phase/phase resistance $\pm 10\%$ at 25°C	Rff	[Ohm]	0.43	0.74	1.36	3.13	8.08			
	Phase / phase inductance	Lff	[mH]	1.95	3.64	6.98	15.70	43.60			
	Electrical time constant	Te	[ms]	4.57	4.92	5.13	5.01	5.39			
	Thermal time constant	Tt	[min]			40					
	Operating temperature	Tr	[°C]			0 + 40					
	Protection degree	IP				65 (*)					
	Insulation class					F					
MECHANICAL DATA											
BRAKE	Moment of inertia h/I	Jm	[Kg cm ²]			45.9/27					
	Max theoretical acceleration	α max	[rad/s ²]			10784/18333					
	Mechanical time constant	Tm	[ms]		1.4	1.4	1.5	1.4			
	Cogging torque	Toog	[Nm]			0.495					
	Damping constant at 1000 rpm	Td	[Nm]			0.20					
	Max radial load (at 3000 rpm)	Fr	[N]			800 (applied on the shaft's middle)					
	Max axial load	Fa	[N]			240 (applied on the shaft's middle)					
	Weight	M	[Kg]			15.5					
	THERMAL P.	Type of thermal cut - off					N C : normally closed				
		Rated voltage	Vn	[V ac]			250				
Rated current		In	[A]			2.5					
Operative temperature		Tn	[°C]			140 °C \pm 5%					
Resetting temperature		Tr	[°C]			100 °C \pm 15°C					
Operative time			[ms]			1					
INSULATION CLASS											
F											
BRAKE	Type					STD 18					
	Static torque	Co	[Nm]			18					
	Rated voltage	Vn	[V]			24 Vcc +6% -10% Stabilized					
	Rated current	In	[A]			1					
	Input power	Pn	[W]			24					
	Release time	Tr	[ms]			3					
	Locking time	Tl	[ms]			50					

(*) with oil seal mounted on the flange

DATA SHEET N° 1B1108020004

BRUSHLESS SERVOMOTORS



SERIES

TETRA 142SR21

TORQUE

21 Nm

SINEWAVE FORM		SYMBOLS	UNITS	TYPE OF WINDING							
				15	16	17	18	19			
MOTOR rpm	Vn drive 3phase 45 V ac		[rpm]								
	Vn drive 3phase 95 V ac		[rpm]	1300							
	Vn drive 3phase 145 V ac		[rpm]	2000	1500	1150					
	Vn drive 3phase 220 V ac		[rpm]	3000	2300	1700	1150				
	Vn drive 3phase 380 V ac		[rpm]	5200	4000	3000	2000	1200			
WINDING DATA											
SERVOMOTOR	Poles number	P				6					
	Continuous stall torque	Cn0	[Nm]			21.00					
	Voltage constant $\pm 5\%$	Ke	[Vrms/Krpm]	55	72.5	96.7	145.0	241.7			
	Torque constant $\pm 5\%$	Kt	[Nm/Arms]	0.91	1.20	1.60	2.40	4.00			
	Stall current	In0	[Arms]	23.08	17.51	13.13	8.75	5.25			
	Peak torque	Cmax	[Nm]			63.00					
	Peak current	I cmax	[Arms]	69.2	52.5	39.4	26.3	15.8			
	Max current	I max	[Arms]	80.8	61.3	46.0	30.6	18.4			
	Phase/phase resistance $\pm 10\%$ at 25°C	Rff	[Ohm]	0.25	0.50	0.87	2.03	5.65			
	Phase / phase inductance	Lff	[mH]	1.10	2.24	3.78	8.95	24.37			
	Electrical time constant	Te	[ms]	4.42	4.46	4.35	4.42	4.31			
	Thermal time constant	Tt	[min]			45					
	Operating temperature	Tr	[°C]			0 + 40					
	Protection degree	IP				65 (*)					
	Insulation class					F					
MECHANICAL DATA											
SERVOMOTOR	Moment of inertia h/I	Jm	[Kg cm ²]			61.2/36.1					
	Max theoretical acceleration	α_{max}	[rad/s ²]			10289/17500					
	Mechanical time constant	Tm	[ms]		1.3	1.2	1.3	1.3			
	Cogging torque	Toog	[Nm]			0.63					
	Damping constant at 1000 rpm	Td	[Nm]			0.25					
	Max radial load (at 3000 rpm)	Fr	[N]			800 (applied on the shaft's middle)					
	Max axial load	Fa	[N]			240 (applied on the shaft's middle)					
	Weight	M	[Kg]			18.5					
	THERMAL P.										
	THERMAL P.	Type of thermal cut - off					N C : normally closed				
Rated voltage		Vn	[V ac]			250					
Rated current		In	[A]			2.5					
Operative temperature		Tn	[°C]			140 °C \pm 5%					
Resetting temperature		Tr	[°C]			100 °C \pm 15°C					
Operative time			[ms]			1					
Insulation class					F						
BRAKE											
BRAKE	Type					STD 36					
	Static torque	Co	[Nm]			36					
	Rated voltage	Vn	[V]			24 Vcc +6% -10% Stabilized					
	Rated current	In	[A]			1.08					
	Input power	Ph	[W]			26					
	Release time	Tr	[ms]			3					
	Locking time	Tl	[ms]			90					

(*) with oil seal mounted on the flange

DATA SHEET N° 1B1108030004

BRUSHLESS SERVOMOTORS



SERIES

TETRA 142SR25.5

TORQUE

25.5 Nm

SINEWAVE FORM		SYMBOLS	UNITS	TYPE OF WINDING			
				16	17	18	19
MOTOR rpm	Vn drive 3phase 45 V ac		[rpm]				
	Vn drive 3phase 95 V ac		[rpm]				
	Vn drive 3phase 145 V ac		[rpm]	1500	1150		
	Vn drive 3phase 220 V ac		[rpm]	2300	1700	1150	
	Vn drive 3phase 380 V ac		[rpm]	4000	3000	2000	1200
SERVOMOTOR	WINDING DATA						
	Poles number	P		6			
	Continuous stall torque	Cn0	[Nm]	25.50			
	Voltage constant $\pm 5\%$	Ke	[Vrms/Krpm]	72.5	96.7	145.0	241.7
	Torque constant $\pm 5\%$	Kt	[Nm/Arms]	1.20	1.60	2.40	4.00
	Stall current	In0	[Arms]	21.26	15.95	10.63	6.38
	Peak torque	Cmax	[Nm]	76.50			
	Peak current	I cmax	[Arms]	63.8	47.8	31.9	19.1
	Max current	I max	[Arms]	74.4	55.8	37.2	22.3
	Phase/phase resistance $\pm 10\%$ at 25°C	Rff	[Ohm]	0.44	0.82	1.74	5.07
	Phase / phase inductance	Lff	[mH]	2.12	3.77	7.56	22.00
	Electrical time constant	Te	[ms]	4.78	4.61	4.35	4.34
	Thermal time constant	Tt	[min]	50			
	Operating temperature	Tr	[°C]	0 + 40			
	Protection degree	IP		65 (*)			
	Insulation class			F			
	SERVOMOTOR	MECHANICAL DATA					
Moment of inertia h/I		Jm	[Kg cm ²]	68.9/40.5			
Max theoretical acceleration		α_{max}	[rad/s ²]	11103/18889			
Mechanical time constant		Tm	[ms]	1.2	1.3	1.2	1.3
Cogging torque		Toog	[Nm]	0.765			
Damping constant at 1000 rpm		Td	[Nm]	0.30			
Max radial load (at 3000 rpm)		Fr	[N]	800 (applied on the shaft's middle)			
Max axial load		Fa	[N]	240 (applied on the shaft's middle)			
Weight		M	[Kg]	20.5			
THERMAL P.		Type of thermal cut - off		NC : normally closed			
	Rated voltage	Vn	[V ac]	250			
	Rated current	In	[A]	2.5			
	Operative temperature	Tn	[°C]	140 °C \pm 5%			
	Resetting temperature	Tr	[°C]	100 °C \pm 15°C			
	Operative time		[ms]	1			
BRAKE	Insulation class		F				
	Type		STD 36				
	Static torque	Co	[Nm]	36			
	Rated voltage	Vn	[V]	24 Vcc +6% -10% Stabilized			
	Rated current	In	[A]	1.08			
	Input power	Ph	[W]	26			
	Release time	Tr	[ms]	3			
	Locking time	Tl	[ms]	90			

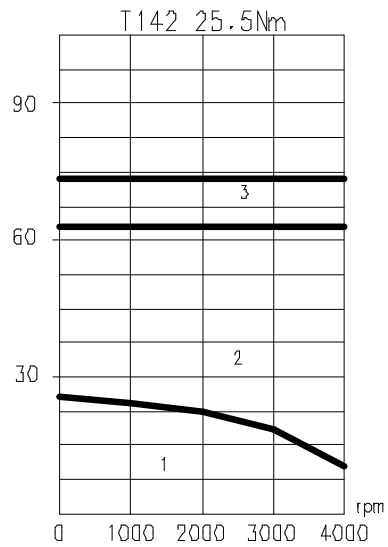
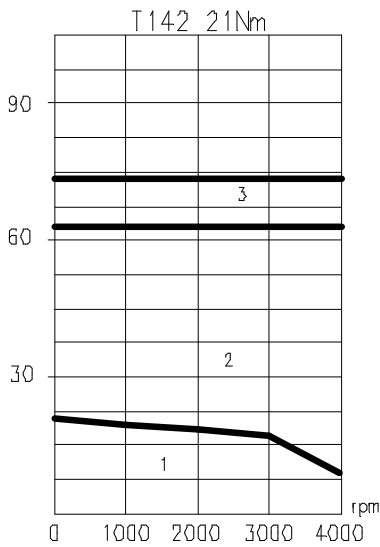
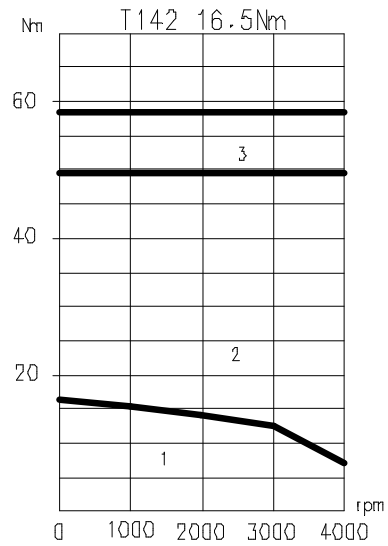
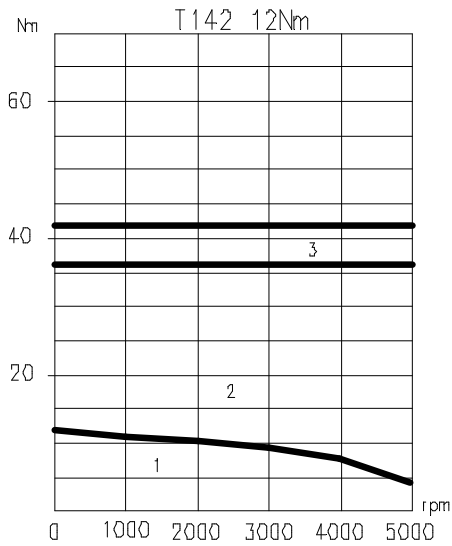
(*) with oil seal mounted on the flange

DATA SHEET N° 1B1108040003

SERIES

TETRA 142

PERFORMANCE CURVES



1 CONTINUOUS DUTY AREA

2 INTERMITTENT DUTY AREA

3 DEMAGNETIZATION LIMIT

DATA SHEET N°4B1008000000

SERIES

TETRA 142

TRANSDUCER SERIES

E TYPE : ENCODER

RATED VOLTAGE	Vn	[V]	5 ± 5%
RATED CURRENT	In	[mA]	200
FREQUENCY	F	[KHz]	200
WORKING TEMPERATURE	Tn	[°C]	-20 ÷ +100°
ELECTRONIC TYPE			LINE DRIVER AM 26 LS31
ROTATION			BIDIRECTIONAL
ZERO IMPULSE			STANDARD
N° OF PULSES REVOLUTION			1000 - 2000
N° OF COMMUTATION SIGNALS			3 DIFFERENTIAL

R TYPE : RESOLVER

RATED VOLTAGE	Vn	[V rms]	7 ± 5%
RATED CURRENT	In	[mA]	18
PHASE SHIFT			-5°
ELECTRIC ERROR			± 10'
MIN. SIN. AMPLITUDE		[mVrms]	25
FREQUENCY	F	[KHz]	10
POLES NUMBER			2
TRASFORMER RATIO			0.5 ± 5%
INPUT INPEDANCE	Zro	[Ohm]	110 + j 140
OUTPUT IMPEDANCE	Zss	[Ohm]	130 + j 240
WORKING TEMPERATURE	Tn	[°C]	-55 ÷ +155°

H TYPE : HALL SENSORS

RATED VOLTAGE	Vn	[V]	5 ÷ 24
RATED CURRENT	In	[mA]	100
WORKING TEMPERATURE	Tn	[°C]	-20° ÷ +100°
N° OF COMMUTATION SIGNALS			3 DIFFERENTIAL

TRANSDUCERS

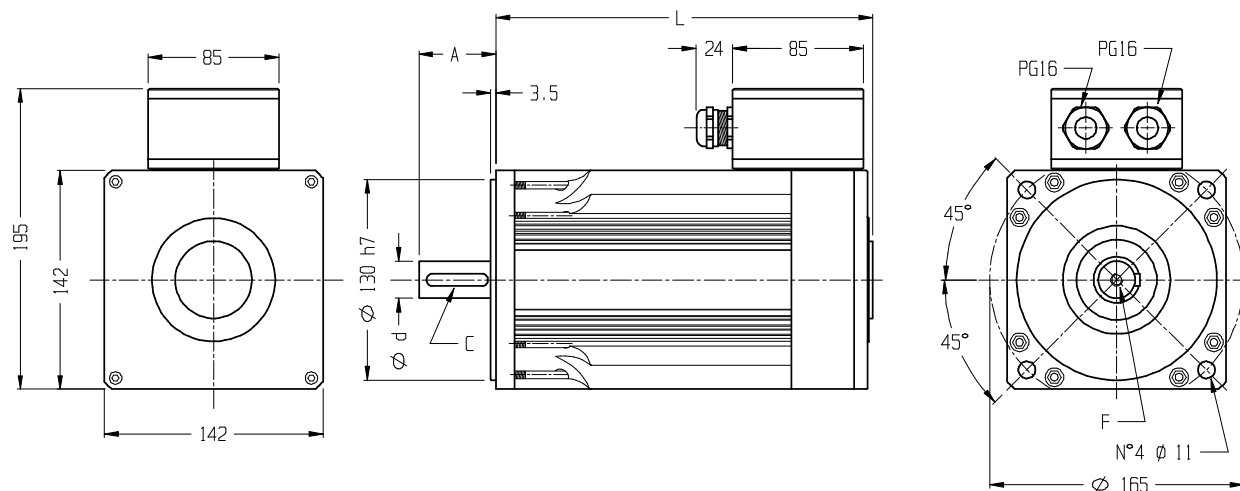
DATA SHEET N° 2B1008000000

SERIES

TETRA 142

DIMENSIONS (MM)

STANDARD

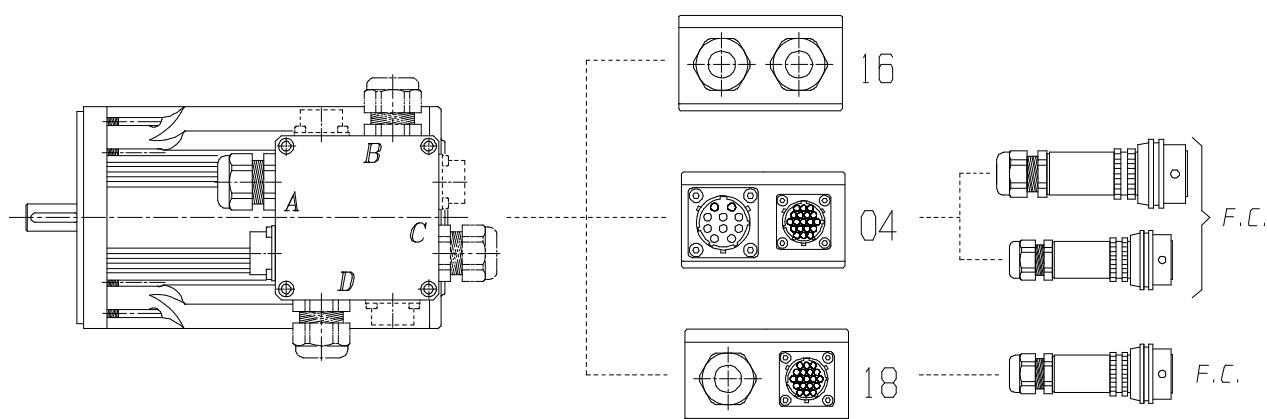


TYPE	12	16.5	21	25.5	
A	50	50	50	50	(60)
L	245	275	305	335	(335)
d(j6)	24	24	24	24	(28)
F	M8	M8	M8	M8	(M10)
C	8*7*40	8*7*40	8*7*40	8*7*40	(8*7*50)

LENGHT L INCREASED OF 60 MM WITH SAFETY BRAKE MOUNTED.

() = ON REQUEST

CONNECTION POSITIONS



A = Standard Position

DATA SHEET N° 7B10080001AA